

08 51 13 – Aluminum Windows

1. General

- A. In large window assemblies, a double balance shall be installed in order to provide a window that is easier to open and to decrease the frequency of repairs. The Consultant shall specify the force required (in pounds) to open the window.
- B. Aluminum window construction shall be specified. All workable and movable parts shall be metal. Plastic materials are not acceptable. All screws and other miscellaneous fastening devices incorporated in the product shall be concealed within the window assembly.
- C. Standard colors shall be specified.
- D. Minimum warranties shall be:
 - 1. Windows shall be warranted against defects in material and workmanship for a period of one year from date of installation.
 - 2. Insulating glass shall be warranted to be free from obstruction of vision by film formation or dust collection between the interior surfaces of the glass panes for a period of ten years from date of installation.
 - 3. Pigmented organic finishes of the window and related component parts shall be warranted for a period of 10 years.